

### INSUduct 63 Installation Method Statement.

1. Locate and create void through wall (use INSUduct 63 as template)
2. Cut INSUduct 63 to length and fix into hole in wall, leaving end flush with face of brickwork.
3. Locate length of 63 mm dia. pipe in duct through wall – DO NOT CUT TO LENGTH
4. Fix 90-degree elbow to pipe to turn vertically downwards
5. Take unused length of INSUduct 63 and open to expose insulation
6. Set aside insulation on panel to be fixed to wall.
7. Screw panel to wall through the rear face (or angle brackets if preferred)
8. Replace insulation.
9. Insert 63mm dia. pipe into void within insulation and connect to 90-degree bend
10. Cut to length 750mm below ground level.
11. Fix 90-degree slip joint over joint between pipe through wall and vertical duct (cut in as required)
12. Fix 90-degree elbow to foot of 63mm pipe (underground fitting)
13. Cut 63mm pipe to length INSIDE building.
14. Secure interlocking U shaped sections and slip joint of INSUduct 63 using self-tapping screws (max length 25mm) – use secure screws if required.
15. Backfill excavation as required.



90 degree bend



Bespoke rising and turning through 90 degrees



Cross section through bespoke INSUduct (all sizes)